

Receiving Report

Date: 11/11/10

Batch No: 3119581

Supplier: THYSON

Dart P/O: 15376

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☐ No ☒ N/A ☐
 QC6 Inspection S N/A ☒
 Work Order ututo N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
BAR 3046.12504.00		50	0	0	50	

Initials of receiver (if shipment OK) Level 12

Production/Admin: 11/11/10
 Date 11/11/10
 Received/Costing 11/11/10
 Initial 11/11/10


Location _____

INVOICE

No: PEC IV-584684

Date: 10Nov11

Due: 10Dec11

Sold By: 
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Remit to:
 THYSSENKRUPP MATERIALS NA
 c/o T27540
 P.O. BOX 4275, POSTAL STATION 'A'
 TORONTO, ONTARIO M5W 5V8

Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Shipped To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

```
=====
Shp Dt 10Nov11      Ord Dt 04Nov11      SO No ST-386498 B/L PEC 738240
Trm NET 30 DAYS/NET 30 JOURS      PO/Rel 15375
Frt PREPAID      Via VIM TRANSFER      FOB CONCORD
Slp STAN IVERS (905-532-1350)      Pbl
=====
1 ALUMINUM SQUARE BAR 6061-T6511      1 PCS      12 FT
  4.50" X 144.0000"      285 LBS
MATERIAL      12 FT @      54.0000 FT      648.00✓
ENERGY & CAP SURCHG      25.0000 LOT      25.00
=====
2 ALUMINUM FLAT BAR 6061-T6511      2 PCS      40 FT
  .187" x 4.00" X 240.0000"      35 LBS
MATERIAL      40 FT @      1.9000 FT      76.00✓
=====
```

Total Shipped: 3 PCS 320 LBS
 Interest will be charged at 1.5% per month or
 18% per year on overdue accounts.

*** SALES DEPT. OFFICE HOURS ***
 7:30 AM TO 5:00 PM - MONDAY TO FRIDAY
 **** TEL. 800-926-2600 ****
 *** CUSTOMER PICK-UP HOURS ***
 *** 9:00 AM TO 4:00 PM ***
 ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

 * WE STOCK STAINLESS STEEL!!!! *
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

TPS/GST TVH/HST 140223934 RT0001
 # TVQ - QST 1017327981 TQ0001

```
*****
Material      Processing      Freight      Other      Taxes      TOTAL DUE
724.00      25.00      97.37      846.37✓
*****
Taxes: ONHSTS      97.37
```

Page: 1 Last

ENTERED NOV 14 2011

 PAID
 DEC 07 2011

Page 1 of 1

All amounts are calculated in domestic currency.

All Line Item Types

Total Received Quantity:	52.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$724.00
Total Balance Due Quantity:	0.0000

B I L L O F L A D I N G

No: PEC 738240
Ship Date 09Nov11 at 14:42 From PFW

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-386498- 1 Your PO # 15375
ALUMINUM SQUARE BAR 6061-T6511
4.50" X 144.0000"

Heat Number
HK858 060

Tag No
7189

Quantity
12 FT

PCS
1

Wt LBS
285

MTR

2) Our Order PEC-386498- 2 Your PO # 15375
ALUMINUM FLAT BAR 6061-T6511
.187" x 4.00" X 240.0000"

Heat Number
201115752

Tag No
7190

Quantity
40 FT

PCS
2

Wt LBS
35

MTR

TOTAL:

Tags
2

PCS
3

LBS
320

Heat Number
201115752
HK858 060

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

Handwritten signature and date: 10/11/10

TOTAL 2 BDLS G.W. 350 LBS

Page: 1Continued

Handwritten note: 2 planches

Handwritten signature

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO15375**

Purchase Order Date 11/04/11

PO Print Date 11/04/11

Page Number 1 of 2

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name		Buyer	Brigitte Golden
Vendor Phone	905 669 9444	Requisition Nbr	
Vendor Fax	905 738 9033	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
Call 11/10/11

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6B0.187X04.000 001	6061-T6 Bar .187 x 4.00	11/09/11 Yes	✓ 40.00 f	Yours ppd <i>[Signature]</i>	\$1.9000	\$76.00
		Special Inst:	PURCH. MAT: 6061-T6- T651/T6510/T6511/T62 ALUMINUM BAR SPEC: QQ-Q-225/8 OR AMS-QQ-A-225/8 (OR AMS4117/4128/4115/4116) OR QQ-A- 200/8 OR AMS-QQ-A-200/8 (OR AMS 4161) ORASTM B211 OR ASTM B221				
2	M6061T6B4.500X4.500	6061-T6 Aluminum Bar 4.500" X 4.500"	11/09/11 Yes	✓ 12.00 f	Yours ppd <i>[Signature]</i>	\$54.0000	\$648.00
		Special Inst:	SAME AS ABOVE				
3		STAINLESS STEEL FLAT BAR 304L .125 X 4.00"	11/09/11 Yes	50.00	Yours ppd	\$55.0000	\$2,750.00
		Special Inst:	304 STAINLESS SLAT 50 PCS .125" X 4" X 12' = 600FT				

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 2

Change Date: 11/04/11



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO15375**

Purchase Order Date 11/04/11

PO Print Date 11/04/11

Page Number 2 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Brigitte Golden

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

PO Total:

\$3,474.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 2

Change Date: 11/04/11

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO15375**

Purchase Order Date 11/4/2011

PO Print Date 11/4/2011

Page Number 1 of 2

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name		Buyer	Brigitte Golden
Vendor Phone	905 669 9444	Requisition Nbr	
Vendor Fax	905 738 9033	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6B0.187X04.000	6061-T6 Bar .187 x 4.00	11/9/2011 Yes	40.00 f	Yours ppd	\$1.9000	\$76.00
		Special Inst:	PURCH. MAT: 6061-T6- T651/T6510/T6511/T62 ALUMINUM BAR SPEC: QQ-Q-225/8 OR AMS-QQ-A-225/8 (OR AMS4117/4128/4115/4116) OR QQ-A- 200/8 OR AMS-QQ-A-200/8 (OR AMS 4161) ORASTM B211 OR ASTM B221				
2	M6061T6B4.500X4.500	6061-T6 AluminumBar 4.500" X 4.500"	11/9/2011 Yes	12.00 f	Yours ppd	\$54.0000	\$648.00
		Special Inst:	SAME AS ABOVE				
3		STAINLESS STEEL FLAT BAR 304L .125 X 4.00"	11/9/2011 Yes	1.00	Yours ppd	\$55.0000	\$55.00

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 11/4/2011



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO15375**

Purchase Order Date 11/4/2011

PO Print Date 11/4/2011

Page Number 2 of 2

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name		Buyer	Brigitte Golden
Vendor Phone	905 669 9444	Requisition Nbr	
Vendor Fax	905 738 9033	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

4	ENERGY AND CAP SURCHG	11/9/2011	2.00	Yours ppd	\$25.0000	\$50.00
		Yes				

PO Total: **\$829.00**

Change Nbr: 1

Change Date: 11/4/2011

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Q U O T A T I O N

No: PEC ST-385396

Quoted By:

THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Quoted To: (20115)

DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Quoted Ship To: (1)

DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS

Qtd 02Nov11 Qte Ref

Frt PREPAID

Via

FOB

Tel 613-632-9577 Fax 613-632-1053 Ctc 96294

Slp STAN IVERS (905-532-1350)

Q U O T A T I O N

QT No: PEC ST-385396

Test Certs: Chem-Y Phys-Y 1 Original copies with Shipment, 1 with Invoice

1 ALUMINUM FLAT BAR 6061-T6511	2 PCS	36 LBS
.187" x 4.00" X 240.0000"		40 FT
MATERIAL	40 FT @ 1.9000 FT	76.00
ENERGY & CAP SURCHG	25.0000 LOT	25.00
2 ALUMINUM TUBE 6061T6 DRAWN	25 PCS	18 LBS
3.75" OD X .049" WALL X 144.0000"		300 FT
Part No 4-6 DAYS A.R.O OFFERING		
MATERIAL	300 FT @ 1.8000 FT	540.00
3 STAINLESS STEEL FLAT BAR 304L SLIT/EDGED	1 PCS	21 LBS
.125" X 4.00" X 144.0000"		
Part No 4-6 DAYS A.R.O		
MATERIAL	1 PCS @ 55.0000 EA	55.00

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

Price in effect at time of shipment.

Price based on receipt of total order.

All weights are theoretical.

All orders are subject to credit approval.

**** TEL. 800-926-2600 ****

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

* WE STOCK STAINLESS STEEL!!!! *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

Q U O T A T I O N

No: PEC ST-385678

Quoted By:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Quoted To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Quoted Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS Qtd 03Nov11 Qte Ref
 Frt PREPAID Via FOB
 Tel 613-632-9577 Fax 613-632-1053 Ctc CHANTAL
 Slp STAN IVERS (905-532-1350)

=====

Q U O T A T I O N QT No: PEC ST-385678

Test Certs: Chem-Y Phys-Y 1 Original copies with Shipment, 1 with Invoice

1 ALUMINUM SQUARE BAR 6061-T6511	1 PCS	288 LBS
4.50" X 144.0000" <i>1.50</i>		12 FT
MATERIAL	12 FT @ 54.0000 FT	648.00
ENERGY & CAP SURCHG	25.0000 LOT	25.00

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

Price in effect at time of shipment.

Price based on receipt of total order.

All weights are theoretical.

All orders are subject to credit approval.

**** TEL. 800-926-2600 ****

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

* WE STOCK STAINLESS STEEL!!!! *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

Order Totals:				1 Items	288 LBS

Material	Processing	Freight	Other	Taxes	ORDER AMT
648.00			25.00	87.49	760.49

Taxes: ONHSTS	87.49	0.00		0.00	0.00

11/04/11
02:53 PM EDT

S T E L f a x

From: THYSSENKRUPP MATERIALS NA
STAN IVERS
Tel: 905 669 9444
Fax: 9057389033

To: DART AEROSPACE
Attn: 96294
Tel: 613-632-9577
Fax: 613-632-1053
Number of Pages: 2

Subject: Sales Acknowledgement

04Nov11 14:52 S A L E S A C K N O W L E D G M E N T No: PEC ST-386498
 Sold By:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS Ord 04Nov11 Due09Nov11
 Frt PREPAID Via VIM TRANSFER FOB CONCORD
 Con 96294 PO/Rel 15375
 Slp STAN IVERS (905-532-1350) Tel 613-632-9577 Fax 613-632-1053

=====

S A L E S A C K N O W L E D G M E N T SO No PEC ST-386498

Test Certs: Chem Y Phys Y 1 Original copies with Shipment, 1 with Invoice

1 ALUMINUM SQUARE BAR 6061-T6511	1 PCS	288 LBS
4.50" X 144.0000"		12 FT
MATERIAL	12 FT @	54.0000 FT
ENERGY & CAP SURCHG	25.0000 LOT	648.00
		25.00
2 ALUMINUM FLAT BAR 6061-T6511	2 PCS	36 LBS
.187" x 4.00" X 240.0000"		40 FT
MATERIAL	40 FT @	1.9000 FT
		76.00

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.
 ATTN: CHANTAL/LINDA
 ** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **
 ** CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM **
 *** TEL. 800-926-2600 ***

 * WE STOCK STAINLESS STEEL!!!! *
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

Order Totals:				2 Items	324 LBS

Material	Processing	Freight	Other	Taxes	ORDER AMT
724.00			25.00	97.37	846.37

Taxes: ONHSTS		97.37			

11/04/11
02:56 PM EDT

STELfax

From: THYSSENKRUPP MATERIALS NA
STAN IVERS
Tel: 905 669 9444
Fax: 9057389033

To: DART AEROSPACE
Attn: 96294
Tel: 613-632-9577
Fax: 613-632-1053
Number of Pages: 2

Subject: Sales Acknowledgement

04Nov11 14:54 S A L E S A C K N O W L E D G M E N T No: PEC ST-386501

Sold By:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS
Frt PREPAID
Con 96294
Slp STAN IVERS (905-532-1350)

Ord 04Nov11 Due09Nov11
Via VIM TRANSFER FOB CONCORD
PO/Rel 15375
Tel 613-632-9577 Fax 613-632-1053

=====

S A L E S A C K N O W L E D G M E N T SD No PEC ST-386501

Test Certs: Chem Y Phys Y 1 Original copies with Shipment, 1 with Invoice

=====

1	STAINLESS STEEL FLAT BAR 304L SLIT/EDGED	50 PCS	1,026 LBS
	.125" X 4.00" X 144.0000"		600 FT
	MATERIAL	600 FT @ 4.3500 FT	2,610.00

*****SHIP WITH 386498*****

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

** CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM **

*** TEL. 800-926-2600 ***

* WE STOCK STAINLESS STEEL!!!! *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Order Totals: 1 Items 1,026 LBS

*****		Order Totals:		1 Items		1,026 LBS	
*****		*****		*****		*****	
Material	Processing	Freight	Other	Taxes	ORDER AMT		
2,610.00				339.30	2,949.30		
*****		*****		*****		*****	
Taxes: ONHSTS		339.30		*****		*****	

B I L L O F L A D I N G

No: PEC 738240
Ship Date 09Nov11 at 14:42 From PFWShip From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACEShip To: (1)
DART AEROSPACE

B I L L O F L A D I N G

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

B I L L O F L A D I N G

No: PEC 738240
Ship Date 09Nov11 at 14:42 From PFWShip From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACEShip To: (1)
DART AEROSPACE

B I L L O F L A D I N G

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DART AEROSPACE

PO/Ref 15375

BL PEC 738240-001

9Nov11

ALUMINUM SQUARE BAR 6061-T6511

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Pg 1/1

4.50" X 144.0000"
PART NO.

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: PEC-233453-2		CUSTOMER PART NUMBER: ALSQ00052		PRODUCT DESCRIPTION: 4.500 SC SQ BAR	
KAISER ORDER NUMBER: 604628	LINE ITEM: 002	SHIP DATE: 09/30/2011	KAISER LOT NUMBER: HK858 060	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 1143.000 LB	QUANTITY: 4.000 PCS	B/L NUMBER: 601535	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			SOLD TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
XTR002C57	0001	C001	55.6	50.8	17.1	RE 96	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
A31243	.75	.34	.22	.05	.96	.12	.03	.02	.00	.00	.00	.00	.01

Applicable Requirements:

ASTM-B221-08-STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 UNS#96061 (T6511 also conforms to T6-no: applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA (PLAINFIELD, IL) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

Alex Yeh

Suluho

Plant Serial: 00009497

Kaiser Order Number: 604628

Line Item: 002

THYSSENKRUPP MATERIALS NA

P.O. No. 15375

Certificate of Mill Test Results

DART AEROSPACE

ALUMINUM PLATE BAK 6061-T6511

187" X 4.00" X 240.0000"

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SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
136819	1

BILL TO ThyssenKrupp Materials NA
SHIP TO ThyssenKrupp Materials NA PEC
QUANTITY CERTIFIED 1,202 lbs 68 pcs
MANIFEST NUMBER 142450
CUSTOMER PO PEC-233677
CUSTOMER PART NUMBER RB0545 X 240
ONE NUMBER RB0545
DATE OF SHIPMENT 10/14/2011
SALERPERSON David Schroeder
CERTIFICATION ASTM-B221-08 StencilContinuous
SPECIFICATION AMS-QQA-200/B

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA from Ingot melted and cast in the United States or Canada.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201115752	10/13/11	46.3	43.6	12.0
2	201115752	10/13/11	45.6	43.0	11.0

Calvin J. Wiggins

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others
2BP937-270	6061	0.66	0.16	0.30	0.09	0.87	0.09	0.01	0.01	Each Total
										0.05 0.15

Calvin J. Wiggins

Print Date: 10/14/2011